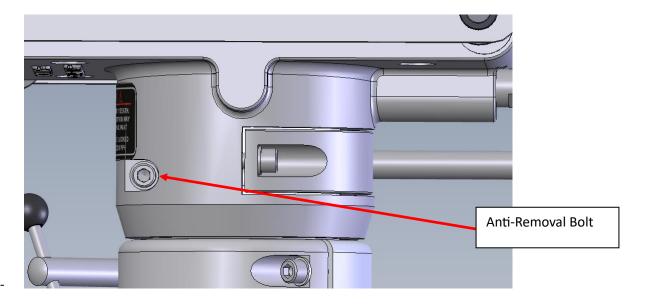
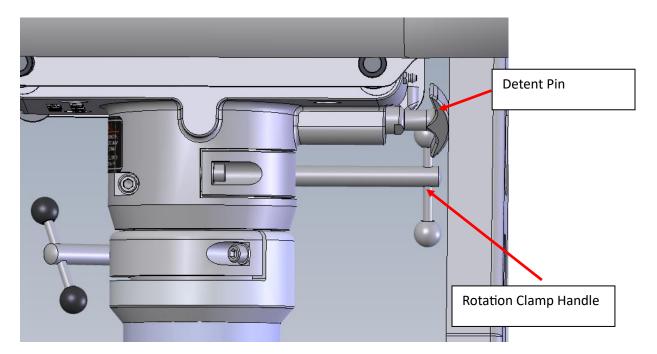
- Remove anti-removal bolt (if installed). Located on left side of slide casting, when looking at the front of the seat.

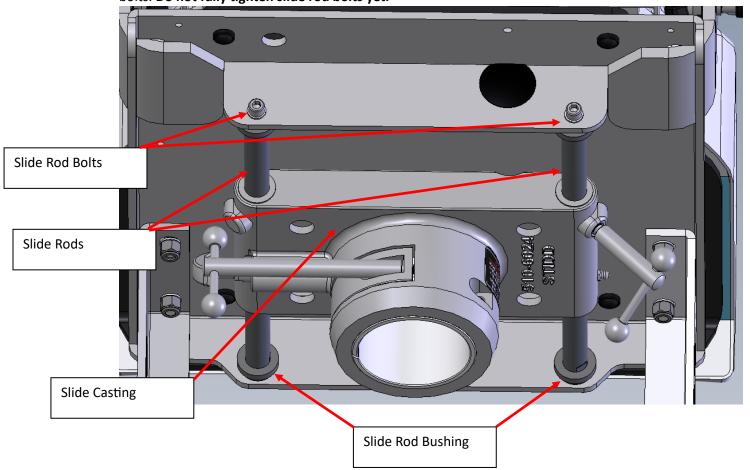


- Loosen rotation clamp handle, then while pulling out the detent pin, carefully lift seat off of the pedestal and set on a smooth soft surface.



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- Remove 2 slide rod bolts from back of slide rods
- Tilt slide casting (slide rods will remain inside slide casting) off of seat pan, tilting the back of the slide casting first.
- Install new slide rod bushings on front of slide rods, shoulder (widest) part of bushing should face towards the slide casting.
- Insert slide rods bushings into front holes first the tilt slide casting down to re-install slide rod bolts. **Do not fully tighten slide rod bolts yet.**



- Hand tighten left slide rod bolt, leaving right slide rod bolt ½ turn loose.
- Move slide casting back and forth 4-5 times, returning to full aft position. This will center the right slide rod in it's forward oblong hole.
- Then hand tighten both slide rod bolts.

Re install seat onto pedestal by pulling the detent pin out as you lower the slide casting onto the pedestal. This is best done with the pedestal fully lowered.